

**INTERNAL RELEASE AGENTS AND LUBRICANTS
RECOMMENDATIONS FOR USE**

POLYMER	PRODUCT												
	Additive 10 DS	HT-STAB 1114	PAT® 31/39	PAT® 55P	PAT® 77	PAT® 78	PAT® 295/I	PAT® 295/II	PAT® 491	PAT® 712/11	PAT® 855/A	PAT® 866	PAT® 866/B
ABS	✓	✓	✓		✓	✓							✓
PA-6	✓	✓			✓	✓				✓			✓
PA-11	✓	✓			✓	✓				✓			✓
PC	✓	✓	✓		✓	✓							✓
PBT/PETP		✓	✓				✓	✓	✓				
PE	✓				✓	✓	✓	✓				✓	
PET					✓	✓							
PMMA			✓						✓				
POM		✓	✓						✓				
PP					✓	✓	✓	✓			✓	✓	
PS	✓			✓	✓	✓						✓	✓
PVAC			✓				✓	✓					
PVC	✓			✓	✓		✓	✓					✓
PVDC							✓	✓					
TPE	✓		✓										
TPU	✓	✓	✓										
SAN			✓						✓				✓
SMA												✓	

ABS = STYRENE-ACRYLONITRILE
 PA-6 = POLYAMIDE 6
 PA-11 = POLYAMIDE 11
 PC = POLYCARBONATE
 PBT/PETP = POLYBUTYLENE TEREPHTHALATE
 PE = POLYETHYLENE

PET = POLYETHYLENE TEREPHTHALATE
 PMMA = POLYMETHYL METHACRYLATE
 POM = ACETAL OR POLYACETAL
 PP = POLYPROPYLENE
 PS = POLYSTYRENE
 PVAC = POLYVINYL ACETATE

PVC = POLYVINYL CHLORIDE
 PVDC = POLYVINYLIDENE CHLORIDE
 SAN = STYRENE ACRYLONITRILE
 SMA = STYRENE MALEIC ANHYDRIDE
 TPE = THERMOPLASTIC ELASTOMER
 TPU = THERMOPLASTIC POLYURETHANE

Products for the use with polymer types not shown here are available upon request.

All information is based upon laboratory tests and industrial experience and is intended for use, at their own risk, by persons with appropriate technical skills. We assume no liability in connection with the use of the product described herein.