

**INTERNAL RELEASE AGENTS AND LUBRICANTS
RECOMMENDATIONS FOR USE**

Polymer	PRODUCT										
	PAT® RU 55/P	PAT® 44/04	PAT® 44/05	PAT® 757/C	PAT® 760	PAT® 760/DL	PAT® 764/A	PAT® 777	PAT® 799/F	PAT® 799/FS	PAT® 2790
ACM		✓	✓		✓	✓		✓			✓
AU/EU											✓
BR	✓										
CR		✓	✓		✓	✓			✓	✓	
CSM					✓	✓					
ECO		✓	✓		✓	✓		✓			✓
EPDM	✓	✓	✓		✓	✓		✓			✓
EVA		✓	✓		✓	✓	✓				
FPM		✓	✓					✓			✓
HNBR		✓	✓					✓			
IIR		✓	✓	✓			✓				
NBR	✓	✓	✓		✓	✓					✓
NR	✓	✓	✓		✓	✓					✓
SBR					✓	✓					✓
SIR		✓	✓								✓
TR					✓	✓					

ACM = ACRYLESTER-RUBBER

AU/EU = URETHANE-RUBBER

BR = BUTADIENE-RUBBER

CR = CHLORBUTADIENE-RUBBER

CSM = CHLORSULFONATED POLYETHYLENE

ECO = EPICHLORHYDRINE-COPOLYMERS

EPDM = ETHYLENE-PROPYLENE-TERPOLYMERS

EVA = ETHYLENE-VINYLAACETATE-COPOLYMERS

FPM = FLUOROCARBON-RUBBER

IIR = BUTYL-RUBBER

NBR = NITRILE-RUBBER

NR = NATURAL-RUBBER

SBR = STYRENE-BUTADIENE-RUBBER

SIR = SILICONE-RUBBER

TR = THERMOPLASTIC RUBBERS

Products for the use with rubber types not shown here are available upon request.